This listing of claims will replace all prior versions of claims in the application.

- Claim 1. (previously presented) A process for electroless copper plating comprising:
 - 1) depositing a palladium on a resin substrate; and
- 2) treating the resin substrate with a formaldehyde-free electroless copper plating solution, which solution comprises a copper ion and a reducing agent and, wherein no catalyst accelerating treatment is carried out after performing said catalyst depositing treatment.
- Claim 2. (previously presented) The process of claim 1 wherein the palladium catalyst is a palladium-tin catalyst.
- Claim 3. (currently amended) The process for electroless copper plating according to claim 1 or 2 wherein the electroless copper plating solution further comprises a complexing agent.
- Claim 4. (currently amended) The process for electroless copper plating according to <u>claim 1</u> any one of claims 1 through 3 wherein the reducing agent is selected from a group consisting of sodium boron hydride, potassium boron hydride, dimethylamino borane, trimethylamino borane, hydrazine, derivatives of these compounds and a mixture thereof.
- Claim 5. (currently amended) The process for electroless copper plating according to <u>claim 1</u>-any one of claims 1 to 4, wherein the electroless copper plating solution further comprises a water-soluble cerium compound, a water-soluble thallium and/or a water-soluble sulfide.

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- Claim 6. (currently amended) The process for electroless copper plating according to <u>claim 1 any one of claims 1 to 5</u>, wherein the electroless copper plating solution further comprises iodine and/or a water-soluble iodine compound.
- Claim 7. (currently amended) The process for electroless copper plating according to claim 1 any one of claims 1 to 6, wherein the electroless copper plating solution further comprises hydantoin and/or a hydantoin derivative.
- Claim 8. (currently amended) The process for electroless copper plating according to <u>claim 1 any one of claims 1 to 7</u>, wherein the deposition rate of copper is 0.05 micrometer/minute or more.
- Claim 9. (currently amended) An electroless copper plating solution used in the process for electroless copper plating according to <u>claim 1 any one of claims 1 to 8</u>.
- Claim 10. (previously presented) An electroless plating system, comprising a resin substrate disposed in a plating solution of claim 9.
- Claim 11. (currently amended) A composite material prepared by the process according to claim 1 any one of claims 1 to 8.
- Claim 12. (previously presented) The composite material according to claim 11, wherein the thickness of the copper layer deposited on the resin substrate is 0.05 micrometer or more.
- Claim 13. (currently amended) A process for electro plating copper characterized by further applying an electro copper plating on the composite material according to claim 11 or12.

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Claim 14. (previously presented) A composite material prepared by the process in accordance with claim 13.